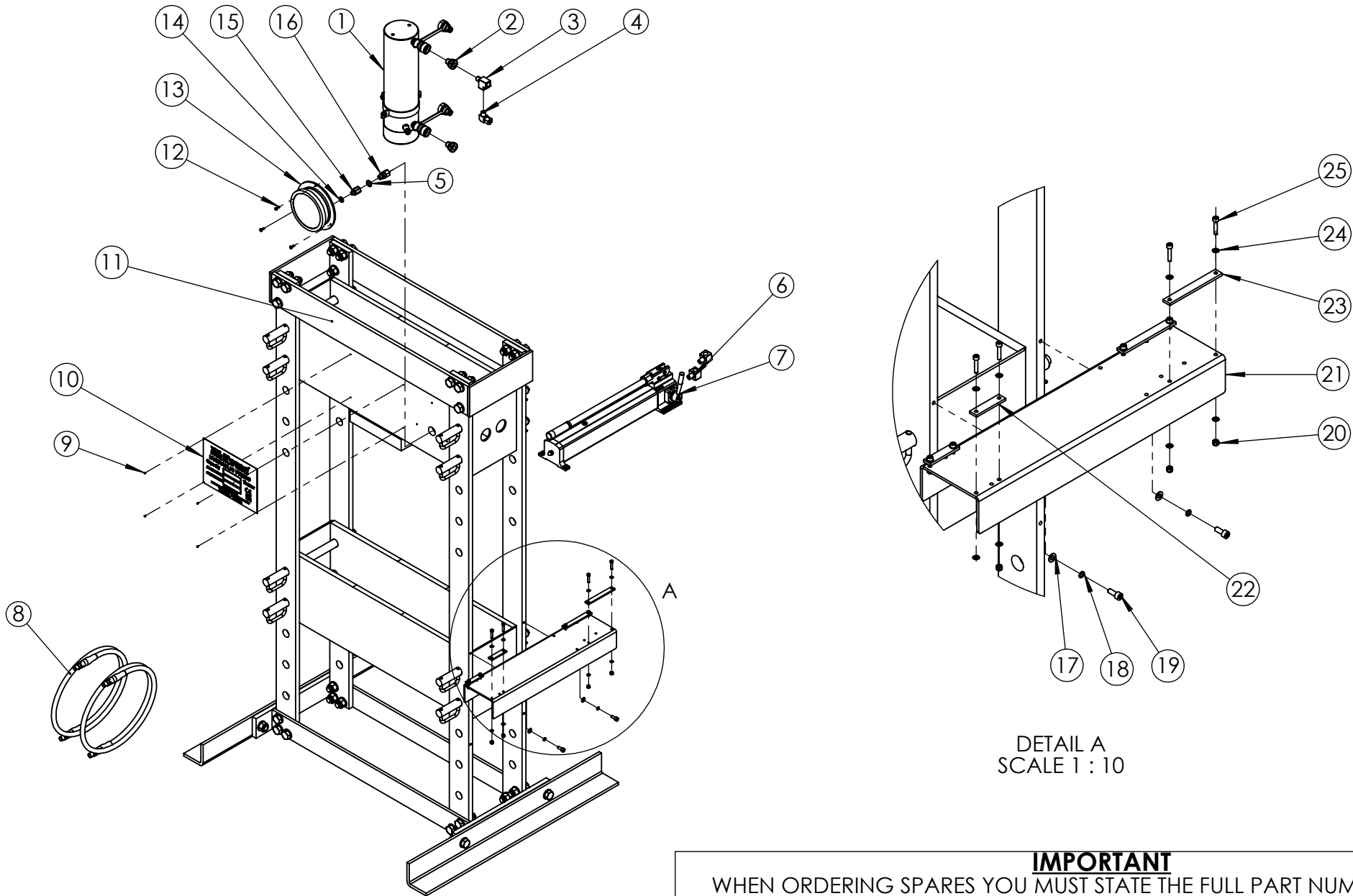


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DETAIL A
SCALE 1 : 10

IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER - FROM THE LABEL TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.

REVISION

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARE PART AVAILABILITY	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARE PART AVAILABILITY
1	HDA5013	DOUBLE ACTING CYLINDER HDA5013	1		14	WAC007HD000	1/4" BSP SELF CENTERING BONDED WASHER	1	
2	CM1	MALE COUPLER	2		15	FPC010BB002	M/F ADAPTER 1/4 IN. BSP X 3/8 IN. BSP	1	
3	HF31	3/8" NPT TEE	1		16	FPC010YB001	STUD COUPLING	1	
4	FPC010DN001	MALE STUD ELBOW	1		17	WAC008AB000	M8 PLAIN WASHER	2	
5	WAC010HD000	3/8" BSP DOWTY WASHER	1		18	WAC008BB000	M8 ZINC PLATED SPRING WASHER	2	
6	HF16	ELBOW, 3/8" NPT FEMALE TO 3/8" NPT MALE	2		19	BLC008KD020	M8 x 20 mm HEX SOCKET CAP HEAD SCREW	2	
7	HP252D	HP232 SINGLE ACTING MANUAL PUMP	1		20	NUC006JC000	M6 NYLOK NUT	8	
8	HH2	HYDRAULIC HOSE 2M.	2		21	SFC152HF001	HAND PUMP BRACKET	1	
9	FAS002HZ001	NO.4 x 3/16 HAMMER DRIVE SCREW	4		22	SFC018HA003	PUMP CLAMP BRACKET	2	
10	AAN100FP001	NAMEPLATE	1	X	23	SFC018HA002	PUMP CLAMP BRACKET	2	
11	PAA050FL001	50T PRESS FRAME	1	X	24	WAC006AF000	M6 ZINC WASHER	16	
12	BLC005HH016	M5 x 16 BUTTON HEAD SCREW	3		25	BLC006JD030	M6 x 30 mm HEX SOCKET CAP HEAD SCREW	8	
13	HFFG-50T	PRESSURE GAUGE	1						

NOTES:

-ALL PARTS AVAILABLE TO ORDER AS AN INDIVIDUAL SPARE PART UNLESS MAREKED "X"

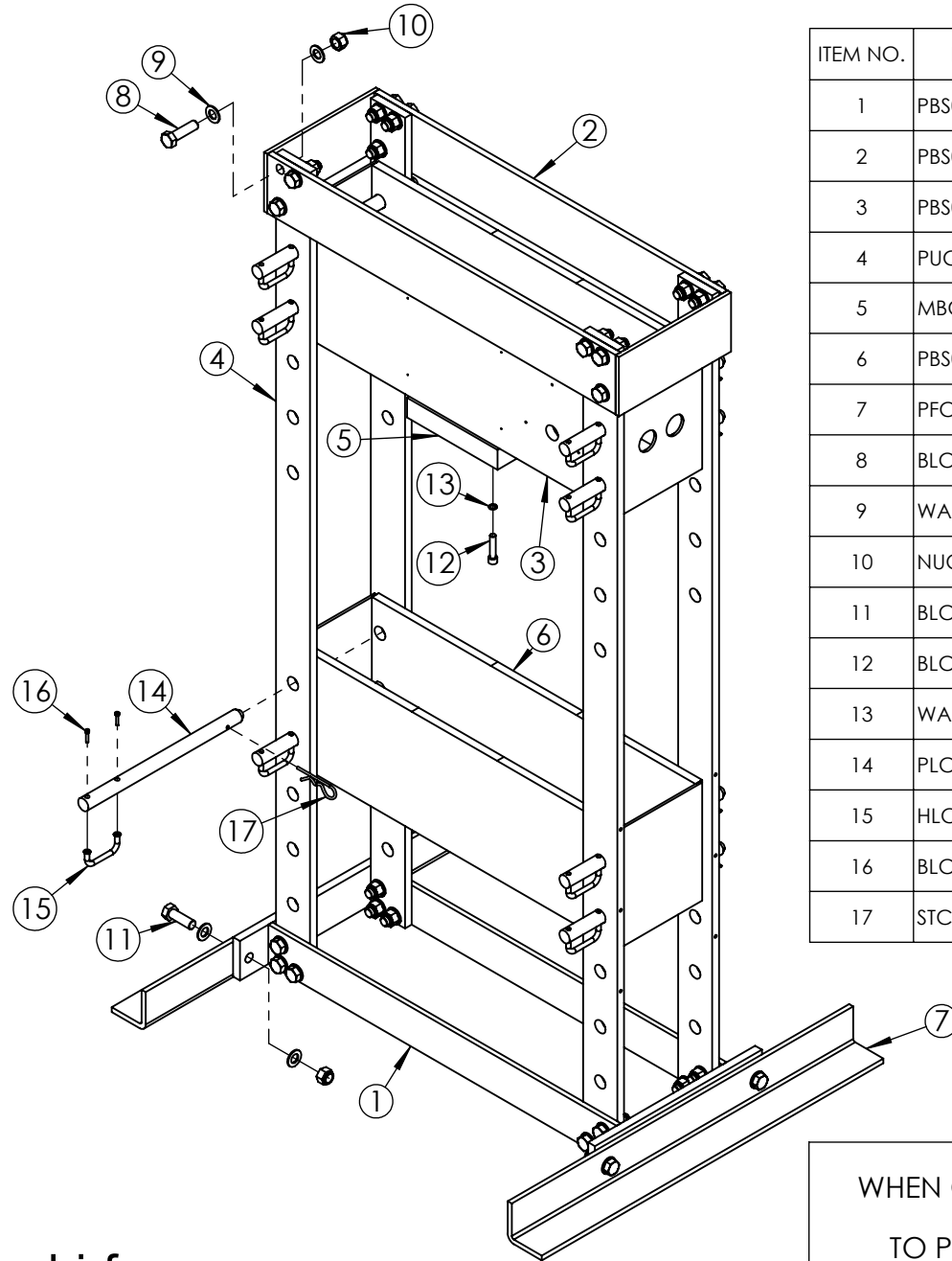
-FOR SUB ASSEMBLIES (ITEM NO'S 1, 7 & 11) PLEASE REFER TO THEIR INDIVIDUAL EVD's

IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER - FROM THE LABEL TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.

REVISION

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARE PARTS	SERVICE PARTS
1	PBS050LF001	50T PRESS BASE	1	X	
2	PBS050UF001	50T PRESS UPPER	1	X	
3	PBS050HF001	PRESS HEAD	1	X	
4	PUC050FF001	50T PRESS FRAME UPRIGHT	4	X	
5	MBC127FB001	MOUNTING BLOCK	1		
6	PBS050BF001	PRESS BED	1	X	
7	PFC050AH003	PRESS FOOT	2	X	
8	BLC020PA070	M20 x 70 HEX HEAD BOLT	24		
9	WAC020AB000	M20 PL WASHER	56		
10	NUC020PC000	M20 NYLOK NUT	28		
11	BLC020PB060	M20 x 60 HEX HEAD BOLT	4		
12	BLC012MC055	M12 X 55MM BOLT	4		
13	WAC012BB000	M12 SPRING WASHER	4		
14	PLC050CS001	50T LOAD PIN	8		
15	HLC010BM003	BRIDGE HANDLE	8		
16	BLC005HD025	M5 x 25 SOCKET CAP HEAD SCREW	16		
17	STC025RA001	R CLIP	8		

NOTE:
- ALL PARTS ARE AVAILABLE TO BE ORDERED AS SPARE PARTS
(UNLESS MARKED WITH X)

IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER - FROM THE LABEL TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.