

Prepared by:-	M.Davies	Approved by:-		Date: 15/09/14
REV NO:-	1			
ECO:-	4282			

INTRODUCTION

The SC self-contained hydraulic cable crimping tools are fitted with an automatic pressure relief valve and are supplied complete with standard die sets and carrying case. Models with 180° rotating head are designed for easy access into confined spaces.

- Models SC21/ SC32 and SC60 are suitable for crimping connectors from 16 to 630mm². They incorporate a 180° rotating head

SAFETY NOTES

WARNING: All Hi-Force crimpers require a certain maximum handle force to produce the designed crimping force. **NEVER** use extensions or levers to exert more force than the maximum capacity detailed in your Hi-Force catalogue

Always wear suitable personal protection when operating hydraulic equipment.

DANGER: Keep all body parts away from Crimper and work piece during operation.

IMPORTANT: Ensure that the correct size tool and die is selected for the job.

IMPORTANT: Minimum age of operator must be 18 years. The operator must have read and understood all instructions, safety issues, cautions and warnings before starting to operate this equipment.

WARNING: Risk of finger trapping. Only hold the tool by means of the handle.

WARNING: Do not overload equipment. Overloading causes equipment failure and possible personal injury.

CAUTION: Make sure that all system components are protected from external sources of damage, such as excessive heat, flame, moving machine parts, sharp edges and corrosive chemicals.

WARNING: Immediately replace worn or damaged parts with genuine Hi-Force parts.

WARNING: Always wear safety glasses and other appropriate personal protection equipment. The operator must take precautions against injury due to failure of the tool or work piece.

OPERATION

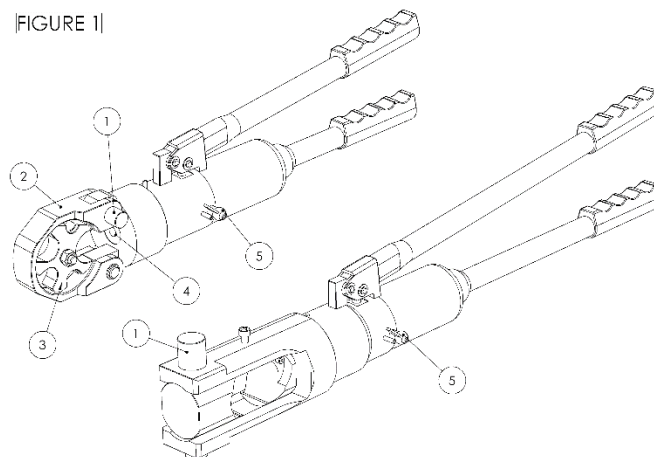
All Hi- Force hydraulic crimpers are supplied complete with Die sets to suit the applicable range of the Crimper. All Die sets are marked with their applicable size capacity to avoid accidental mixing of different sizes.

1. To insert the Dies completely pull out the locating plunger (1) on the head assembly. Slide Die into position.

Note: For Model SC21 open up head assembly (2) and rotate Female Die (3) to desired slot size. Push desired male Die in to location slot (4). An audible 'click' should be noted. See Figure 1.

2. Check the Die is correctly located by trying to slide the Die out. It should not move!

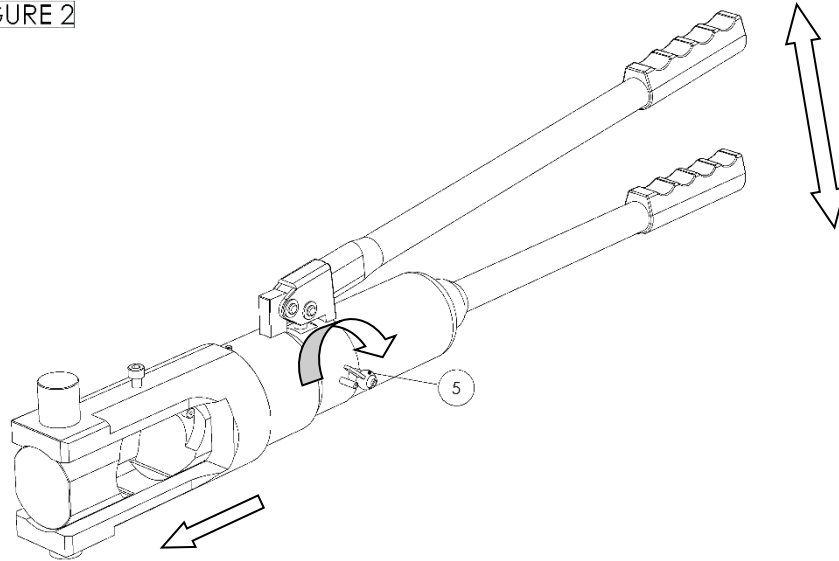
FIGURE 1|



Prepared by:-	M.Davies	Approved by:-		Date: 15/09/14
REV NO:-	1			
ECO:-	4282			

3. Correctly position the crimper over the connector to be crimped.
4. Turn the Release Lever (5) clockwise to the 'ON' position. Commence pumping the handle to advance the Die, paying particular attention that the tool is square to the connector being crimped. See Figure 2.

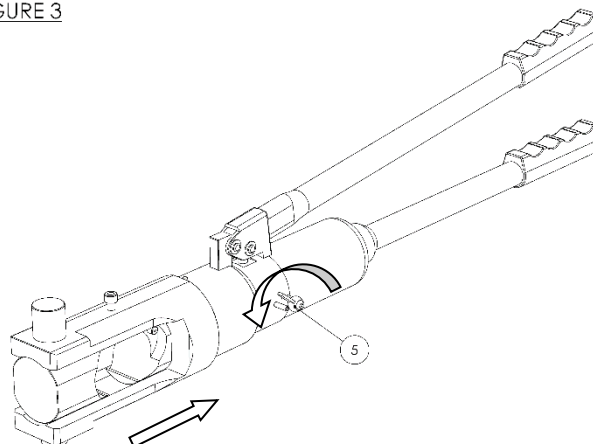
FIGURE 2



Note: The operator will need to continue to operate the Crimping tool handles until the two halves of the Die fully close and the pressure release mechanism 'clicks in'. At which time the Lever action will seem lighter.

3. To retract the Die once they have fully closed around the connector, turn the Release Lever (5) anti-clockwise to the 'OFF' position. The Piston is spring return and will retract automatically. See Figure 3.

FIGURE 3



Prepared by:-	M.Davies	Approved by:-		Date: 15/09/14
REV NO:-	1			
ECO:-	4282			

MAINTENANCE

- Keep your Hi-Force crimper set free from dirt, sand and grease at all times. Any contamination will greatly reduce the Crimper effectiveness. Crimpers come complete with either storage boxes or bags. Always store your Hi-Force Crimper Set properly.
- Regularly check all fastenings to ensure they have not worked loose.
- Always fully retract the Crimper Head Piston between operations and while stored. Leaving the Piston extended will weaken the Retraction Spring and also leave the piston exposed to damage/ corrosion.
- For major overhauls/ repairs contact HI-Force or your nearest Hi-Force service centre

Prepared by:-	M.Davies	Approved by:-		Date: 15/09/14
REV NO:-	1			
ECO:-	4282			

UK Head Office:
Hi-Force Limited
Prospect Way
Daventry
Northamptonshire
NN11 8PL
United Kingdom

Tel: + 44 1327 301000

Fax: + 44 1327 706555

Email: daventry@hi-force.com

Hi-Force Regional Offices:

Hi-Force Australia Pty. Ltd
Rockingham
Australia
Tel: +61 8 9591 1288
Email: australia@hi-force.com

Hi-Force Caspian
Baku
Azerbaijan
Tel: +994 12 447 4100
Email: baku@hi-force.com

Hi-Force Hydraulics (Asia) S.B
Selangor
Malaysia
Tel: +603 5569 4209
Email: malaysia@hi-force.com

Hi-Force Nederland BV
Strijen
Netherlands
Tel: +31 78 6745488
Email: holland@hi-force.com

Hi-Force Hydraulics (Pty) Ltd
Midrand
South Africa
Tel: +27 11 314 0555
Email: south.africa@hi-force.com

Hi-Force FZCO
Dubai
United Arab Emirates
Tel: +971 4 815 0600
Email: dubai@hi-force.com

Hi-Force Hydraulics
Abu Dhabi
United Arab Emirates
Tel: +971 2 551 3100
Email: abu.dhabi@hi-force.com

Hi-Force Hydraulic Equipment
(Shanghai) Ltd. Co.
Shanghai, China
Tel: +86 21 6697 3010
Email: china@hi-force.com