



REVISION NO	
1	4313
2	
3	
4	
5	
6	
7	
8	
9	
10	
11	
12	
13	
14	
15	
16	
17	
18	
19	
20	

IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER – FROM THE LABEL.
TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.

Item No	Part No:	Qty:	Description
1.1	31402.A10	1	Gearbox Housing
1.2	31417.000	1	Gear Cage Unit
1.2.1	31417.010	1	Gear Cage
1.2.1.2	9DU01208	1	Slide Bearing
1.2.2	31415.010	3	Lower Planetary Wheel Z17 Unit
1.2.2.2	9DU01208	2	Slide Bearing
1.2.3	31416.010	3	Lower Axis
1.3	31403.010	1	Sun Wheel Z10
1.4	31401.010	1	Cover Unit
1.4.2	9DU03512	1	Slide Bearing
1.5	31414.000	1	2670526 E-VKR-DVI28 Replacement sq.1" incl. Ring drive
1.5.2	9SR00011	1	Locking Ring
1.6	90988032	1	Shim Ring
1.7	90988031	1	Shim Ring
1.8	90988030	1	Shim Ring
1.9	90471014	1	Locking Ring
1.10	9SR00013	1	Locking Ring
2	31419.000	1	Reaction Arm
2.1	31419.010	1	Reaction Arm Cranked
2.2	90912043	8	Cylinder Head Screw
2.3	96325029	4	Cylinder Pin.

WWW.HI-FORCE.COM**IMPORTANT**

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER – FROM THE LABEL.
TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.